

# SILIKAL® RM Area 400

**4-Component Cold Plastic (Powder/Liquid)  
for long life Area Markings**



SILIKAL® RM Area 400 is a solvent-free, fast-hardening 4-component cold plastic based on slightly flexible methacrylic resin especially for area markings for coating thickness of 3 mm. It is suitable for all bituminous substrates as well as cement substrates (with a primer coat). The product can be applied by means of a smoothing trowel or squeegee (4 mm) in temperatures ranging from +5 °C to +40 °C (substrate temperature).

## Use

### Bituminous substrates:

The product is applied directly to the substrate. This should be dry and free of dust and oil (new bituminous surfaces should have been exposed to traffic for 4 – 6 weeks, otherwise adhesion can be impaired and discolouration can occur).

### Concrete or cement-bonded substrates and semi-rigid surfaces:

Any constituents of the surface that impair adhesion (such as fine mortar, cement sludge or the like) must be removed by means of suitable methods (e.g. milling or high-pressure water jets).

Concrete or cement-bonded substrates must be primed before SILIKAL® RM Area 400 is applied to them.

SILIKAL® R 51 or R 52 resin is among the products that can be used for this purpose. The substrate should not exceed residual moisture content of 4 CM %.

### General:

- All substrates must be dry, free of dust and oil, and free of loose constituents.
- The substrate must have sufficient load-bearing capacity.
- Processing should not take place at a relative humidity of >75% (note the dew point table).
- Old markings must be removed where necessary.
- To ensure perfect curing and adhesion to the substrate, it is recommended that test markings are carried out beforehand in all cases.
- Any concerns must be reported to the client.

## Technical data

SILIKAL® RM Line 400 Kit comprising:

Component	Type	Quantity	Container
Comp. A	SILIKAL® RM Area 400 resin	10.3 kg	Metal hobbock
Comp. B	SILIKAL® pigment powder (see table below for available colours)	0.5 kg	Plastic bag
Comp. C	SILIKAL® Aggregate	2.23 kg	Plastic bucket
Comp. D	SILIKAL® BP hardening powder 50%	3 * 0.1 kg	Plastic bag

## Colours

approx. RAL 9010	White
approx. RAL 3020	Traffic red
approx. RAL 5017	Traffic blue
approx. RAL 6024	Traffic green
approx. RAL 1023	Traffic yellow
approx. RAL 9017	Traffic black

### Silikal product information

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### Silikal

✉ Ostring 23  
☎ +49 (0) 61 82 / 92 35-0  
🌐 www.silikal.de

63533 Mainhausen, Germany  
☎ +49 (0) 61 82 / 92 35-40  
@ mail@silikal.de

### Hardener dosage (depending on the substrate temperature)

Temperature range	Quantity to use
+5 °C – +15 °C	3 bags (= 0.3 kg)
+15 °C – +25 °C	2 bags (= 0.2 kg)
+25 °C – +40 °C	1 bags (= 0.1 kg)

### Application

Components A and B are processed into a homogeneous mass by means of a dissolver. Afterwards Component C is added and again processed into a homogenous mass. Component D (hardening powder, see table for quantity to use) is subsequently added and mixed in for at least another 60 seconds.

Suitable tools include standard tooth rake (4 mm) or trowel. The homogenous cold plastic is applied on the surface with a tooth rake (4 mm) or spread with a trowel. To get a smooth and even finish we recommend rolling over the wet cold plastic with a roller.

Consumption for 1.5 mm of cold plastic:	2.9 kg/m <sup>2</sup>
Consumption for 3.0 mm of cold plastic:	5.7 kg/m <sup>2</sup>

### Characteristic values of the ready-mixed cold plastic

Property	Measuring Method	approx. Value
Viscosity	Visual	Pasty, thixotropic
Specific Gravity	EN ISO 2811-2	1.9 g/cm <sup>3</sup>
Flash point	DIN 51 755	+10 °C
Packing Unit	See table for SILIKAL® RM Area 400 Kit	
Pot Life at +20 °C	12 – 15 minutes	
Application Temperature	+5 °C to +40 °C	
Hardening Time +20 °C	20 – 40 minutes	
Colour*	See table for colours	
Scattering Aggregate (Option)	Potters 3DAC05 3:1; 400 g/m <sup>2</sup>	
Storage	min. 6 months in original packaging, below +30 °C	
Layer Thickness	Wet film comb Recommended 2 mm (1,5 – 3 mm)	

### Drop-on materials

Usually slip resistance and reflectivity are required for the road marking. For Silikal's area marking it isn't necessary to add drop-on material, because the cold plastic itself contains already coarse grains. However, coloured quartz sand can be added matching to the colour of the area marking. In case of darker colours basalt or granite chippings are suitable as well.

### Areas of application

Traffic areas, roads, car parks and industrial halls. Local regulations must be taken into consideration.

### Cleaning

The working tools can be cleaned using commercial solvents (e.g. Silikal MMA cleaner, acetone or the like).

### Storage

Store in a dry place. Only the liquid resin is a hazardous material requiring storage in accordance with the applicable regulations for combustible liquids. This means that about 4 times as much cold plastic can be stored than is the case with conventional products. For more details, please contact your local hazardous materials office.

### Information on particular hazards

See section 2 of the safety data sheet for the specific component.



#### Other applicable documents

Safety data sheet (MSDS)